

The MSDS format adheres to the standards and regulatory requirements of the United States and may not meet regulatory requirements in other countries.

DuPont Page 1 Material Safety Data Sheet

"FREON" TF CLEANING AGENT "FREON" PRECISION CLEANING AGENT 2028FR Revised 20-APR-2004

CHEMICAL PRODUCT/COMPANY IDENTIFICATION

Material Identification

Corporate MSDS Number : DU000126 Formula : CC12FCC1F2 Molecular Weight : 187.38

Company Identification

MANUFACTURER/DISTRIBUTOR

DuPont Fluoroproducts 1007 Market Street Wilmington, DE 19898

PHONE NUMBERS

Product Information: 1-800-441-7515 (outside the U.S.

302-774-1000)

Transport Emergency : CHEMTREC 1-800-424-9300(outside U.S.

703-527-3887)

Medical Emergency : 1-800-441-3637 (outside the U.S.

302-774-1000)

COMPOSITION/INFORMATION ON INGREDIENTS

Components

Material CAS Number % *1,1,2-TRICHLORO-1,2,2-TRIFLUOROETHANE 76-13-1 100 ("FREON" 113)

* Disclosure as a toxic chemical is required under Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR part 372.

HAZARDS IDENTIFICATION

Potential Health Effects

Short-term overexposure by inhalation may cause central nervous system depression with dizziness, confusion, incoordination, drowsiness or unconsciousness. Repeated and/or prolonged exposure may cause suffocation, if air is displaced by vapors, irregular heart beat with a strange sensation in the chest, "heart thumping", apprehension, lightheadedness, feeling of fainting, dizziness, weakness, sometimes progressing to loss of consciousness and death.

Short-term overexposure by skin contact may cause defatting

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(HAZARDS IDENTIFICATION - Continued)

of the skin with itching, redness or rash. Significant skin permeation, and systemic toxicity, after contact appears unlikely.

Short-term overexposure by eye contact may cause irritation with tearing, pain or blurred vision.

The major ingestion hazard is aspiration (liquid entering the lungs during ingestion or vomiting) which may result in "chemical pneumonia". Symptoms include coughing, gasping, choking, shortness of breath, bluish discoloration of the skin, rapid breathing and heart rate, and fever. Pulmonary edema or bleeding, drowsiness, confusion, coma and seizures may occur in more serious cases. Symptoms may develop immediately or as late as 24 hours after exposure, depending on how much chemical entered the lungs.

Carcinogenicity Information

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, OSHA or ACGIH as a carcinogen.

FIRST AID MEASURES

First Aid

INHALATION

If inhaled, immediately remove to fresh air. Keep person calm. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.

SKIN CONTACT

Flush skin with water after contact. Wash contaminated clothing before reuse.

EYE CONTACT

In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.

INGESTION

If swallowed, do not induce vomiting. Immediately give 2 glasses of water. Never give anything by mouth to an unconscious person. Call a physician.

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(FIRST AID MEASURES - Continued)

Notes to Physicians

Activated charcoal mixture may be beneficial. Suspend 50 g activated charcoal in 400 mL water and mix well. Administer 5 mL/kg, or 350 mL for an average adult.

Because of the danger of aspiration, emesis or gastric lavage should not be employed unless the risk is justified by the presence of additional toxic substances. Activated charcoal may be given but should be used with caution since it may induce vomiting.

THIS MATERIAL MAY MAKE THE HEART MORE SUSCEPTIBLE TO ARRHYTHMIAS. Catecholamines such as adrenaline, and other compounds having similar effects, should be reserved for emergencies and then used only with special caution.

Skin discomfort caused by de-fatting after contact with certain solvents may be relieved by application of emollient creams or lotions.

FIRE FIGHTING MEASURES

Flammable Properties

Flash Point : Will not burn Autodecomposition : 300 C (572 F)

Fire and Explosion Hazards:

Drums may rupture under fire conditions. Decomposition may occur.

Extinguishing Media

As appropriate for combustibles in area.

Fire Fighting Instructions

Use water spray or fog to cool container. Self-contained breathing apparatus (SCBA) is required if drums rupture and contents are spilled under fire conditions.

ACCIDENTAL RELEASE MEASURES

Safeguards (Personnel)

NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

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(ACCIDENTAL RELEASE MEASURES - Continued)

Accidental Release Measures

Ventilate area. Do not flush into sewers. Dike spill. Collect on absorbent material and transfer to steel drums for recovery or disposal. Use self-contained breathing apparatus (SCBA) for large spills. Comply with Federal, State, and local regulations on reporting releases.

HANDLING AND STORAGE

Handling (Personnel)

Avoid breathing vapors and prolonged skin exposure. Use with sufficient ventilation to keep employee exposure below recommended limits.

Storage

Clean, dry area. Do not heat above 125 deg F.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls

Normal ventilation for standard use procedures is generally adequate. Local exhaust should be used when large amounts are released. Mechanical ventilation should be used in low or enclosed places.

Personal Protective Equipment

Impervious gloves should be used to avoid prolonged or repeated exposure. Chemical splash goggles should be worn as needed to prevent eye contact. Under normal use conditions, no respiratory protection is required when using this product. Self-contained breathing apparatus (SCBA) is required if a large spill occurs.

Exposure Guidelines

Applicable Exposure Limits

1,1,2-TRICHLORO-1,2,2-TRIFLUOROETHANE

PEL (OSHA) : 1,000 ppm, 7,600 mg/m3, 8 Hr. TWA TLV (ACGIH) : 1,000 ppm, 7,670 mg/m3, 8 Hr. TWA, A4

STEL 1,250 ppm, 9,590 mg/m3, A4

AEL * (DuPont) : None Established

^{*} AEL is DuPont's Acceptable Exposure Limit. Where governmentally imposed occupational exposure limits which are lower than the AEL are in effect, such limits shall take precedence.

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PHYSICAL AND CHEMICAL PROPERTIES

Physical Data

Boiling Point : 48 C (118 F)
Vapor Pressure : 6.46 psia at 25 deg C (77 deg F)
Vapor Density : 2 0 (2 in - 1 2)

: 2.9 (Air = 1.0)Vapor Density

at 25 deg C (77 deg F)

: 100 WT% % Volatiles : (CC14 = 1)Evaporation Rate Greater than 1

Solubility in Water : 0.02 WT% @ 25 C (77 F)

: Neutral Odor : Slight ethereal

Form : Liquid Color : Clear, colorless

Density : 1.57 g/cc at 25 deg C (77 deg F) - Liquid

STABILITY AND REACTIVITY

Chemical Stability

Material is stable. However, avoid open flames and high temperatures.

Incompatibility with Other Materials

Incompatible with alkali or alkaline earth metals- powdered Al, Zn, Be, etc.

Polymerization

Polymerization will not occur.

Other Hazards

Decomposition : Decomposition products are hazardous.

This compound can be decomposed by high temperatures (open flames, glowing metal surfaces, etc.) forming hydrochloric and hydrofluoric acids, and possibly carbonyl

halides.

TOXICOLOGICAL INFORMATION

Animal Data

SKIN: ALD, rabbit: >11,000 mg/k INGESTION: LD50, rat: 43,000 mg/kg

INHALATION: 4 hour, LC50, rat: 50,000 ppm

Animal testing indicates this material is a slight eye

irritant.

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(TOXICOLOGICAL INFORMATION - Continued)

Animal testing indicates this material is a mild skin irritant, and is a skin sensitizer. Repeated exposure caused inflammation of the skin and pathological changes of the liver.

Single exposure by ingestion caused pathological changes of the lungs, liver, stomach, gastrointestinal tract, kidneys. Other effects include lethargy, and altered respiratory rate. Repeated exposure caused increased mortality.

Single exposure by inhalation caused pathological changes of the kidneys, liver, lungs and increased lung weight. Other effects include altered respiratory rate, incoordination, excessive activity, tremors or convulsions, inactivity or anaesthesia, cardiac sensitization, a potentially fatal disturbance of heart rhythm associated with a heightened sensitivity to the action of epinephrine, cyanosis and increased mortality.

Long-term exposure caused decreased body weight. Other effects include altered hematology and clinical chemistry.

Reproductive data on rats show no change in reproductive performance.

This material has not produced genetic damage in bacterial cultures. In mammalian cell cultures this material has caused genetic toxicity. In animal testing, this material has not caused permanent genetic damage in reproductive cells of mammals (has not produced heritable genetic damage).

In animal testing this material has not caused carcinogenicity or developmental toxicity.

ECOLOGICAL INFORMATION

Ecotoxicological Information

Aquatic Toxicity:

96-hour LC50, rainbow trout: 7.4 mg/L 96 hour LC50, fathead minnows: 1250 mg/L 2028FR DuPont Page 7

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DISPOSAL CONSIDERATIONS

Waste Disposal

Comply with Federal, State, and local regulations. Remove to a permitted waste disposal facility. EPA Hazardous Waste Nos. F001 and F002 may apply to waste materials.

TRANSPORTATION INFORMATION

Shipping Information

Shipping Containers

Tank Cars. Tank Trucks.

Drums

NOT REGULATED AS A HAZARDOUS MATERIAL BY DOT OR IMO.

REGULATORY INFORMATION

U.S. Federal Regulations

TSCA Inventory Status : Reported/Included.

TITLE III HAZARD CLASSIFICATIONS SECTIONS 311, 312

Acute : Yes Chronic : No Fire : No Reactivity : No Pressure : No

HAZARDOUS CHEMICAL LISTS

SARA Extremely

Hazardous Substance - No CERCLA Hazardous Substance - No

SARA Toxic Chemical - See Components Section

OTHER INFORMATION

NFPA, NPCA-HMIS

NPCA-HMIS Rating

Health : 1
Flammability : 0
Reactivity : 1

Personal Protection rating to be supplied by user depending on use conditions.

Material Safety Data Sheet

(Continued)

The data in this Material Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process.

Responsibility for MSDS: MSDS Coordinator

> : DuPont Fluoroproducts
Address : Wilmington, DE 19898

Telephone : (800) 441-7515

Indicates updated section.

This information is based upon technical information believed to be reliable. It is subject to revision as additional knowledge and experience is gained.

End of MSDS